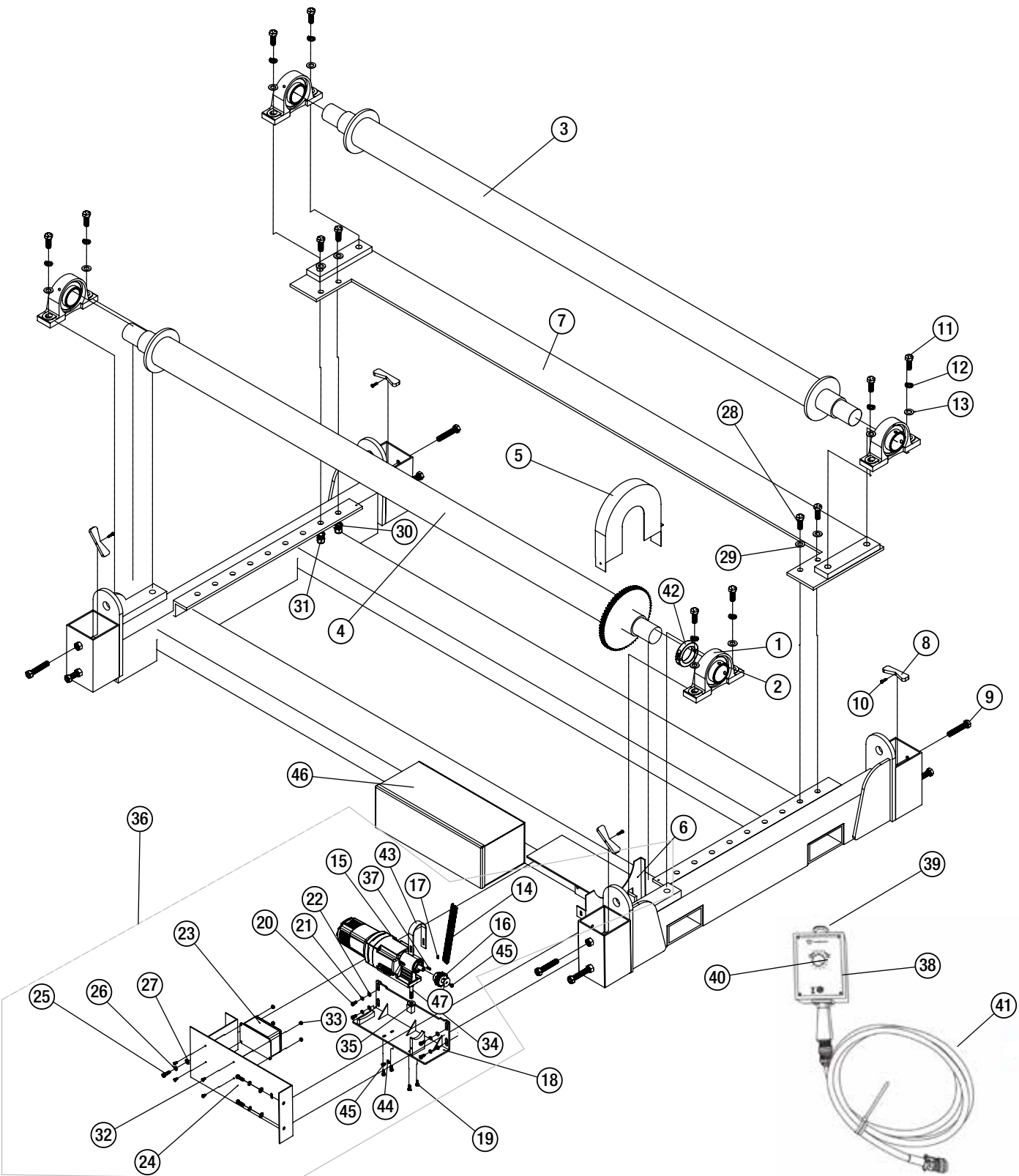


REEL ROLLER GEN 2 DIAGRAM



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ITEM NO.	MODEL/PART NUMBER	DESCRIPTION	STOCK NUMBER	QTY.
1	RR-SW30-PBB	PILLOW BLOCK BEARING (UCP215-47)	67019440	4
2	91375A684*	ALLOY STEEL CUP-POINT SET SCREW	91375A684*	8
3	RR-SW-30-IR	SOUTHWIRE 30K REEL ROLLER_IDLER ROLLER	67020940	1
4	RR-SW30-DR	SOUTHWIRE 30K REEL ROLLER_DRIVE ROLLER	67020040	1
5	RR-SW-30-CG	SOUTHWIRE 30K REEL ROLLER_MOTOR CHAIN GUARD	67020340	1
6	RR-SW30-RAIN2	RR-SW30-RAIN2 LWR CHAIN/RAIN GUARD GEN 2	73649640	1
7	RR-SW30-SP	SOUTHWIRE 30K REEL ROLLER_FRAME SUPPORT BRACKET #3	67019740	1
8	RR-SW30-SW	SOUTHWIRE 30K REEL ROLLER_CORNER CASTINGS HOLD DOWN BUTTERFLY	73624340	8
9	RR-SW30-SB	STACKING BOLT RR-SW30-SB	73624240	8
10	92965A542*	BLACK-OXIDE GRADE 5 STEEL HEX HEAD SCREWS	92965A542*	8
11	92865A843*	MEDIUM-STRENGTH GRADE 5 STEEL HEX HEAD SCREW, ZINC-PLATED, 3/4"-10 THREAD SIZE, 2" LONG	92865A843*	8
12	91102A036*	ZINC-PLATED STEEL SPLIT LOCK WASHER FOR 3/4" SCREW SIZE, 0.766" ID, 1.265" OD	91102A036*	8
13	98023A036*	ZINC YELLOW-CHROMATE PLATED GRADE 8 STEEL WASHER FOR 3/4" SCREW SIZE, 0.812" ID, 1.469" OD	98023A036*	8
14	RR-SW30-CN	ROLLER CHAIN	73625140	1
15	MOTOR, RR-SW30 AND MCF-01	SOUTHWIRE 30K REEL ROLLER_WESTBAY RR-SW30 MOTOR	67041840	1
16	RR-SW30-SG	SPROCKET, MODIFIED, TWO HOLE TAP	67057140	1
17	91375A537*	ALLOY STEEL CUP-POINT SET SCREW	91375A537*	2
18	RR-SW30-MM2*	RR-SW30-MM2 MOTOR, MOUNT, GEN 2	73625240	1
19	91251A580*	BLACK-OXIDE ALLOY STEEL SOCKET HEAD SCREW	91251A580*	4
20	92965A581*	BLACK-OXIDE GRADE 5 STEEL HEX HEAD SCREWS	92965A581*	4
21	5185N112*	CARBON STEEL SPLIT LOCK WASHER	5185N112*	4
22	97416A123*	BLACK-OXIDE STEEL SAE WASHER	97416A123*	4
23	RR-SW30-JB2	RR-SW30-JB2 ASSY, JUNCTION BOX, GEN 2	73624540	1
24	RR-SW30-MMG2	RR-SW30-MMG2 GUARD, MOTOR MOUNT, GEN2	73625340	1
25	92965A626*	BLACK-OXIDE GRADE 5 STEEL HEX HEAD SCREWS	92965A626*	3
26	92965A626*	ZINC-PLATED STEEL SPLIT LOCK WASHER	91102A760*	3
27	91102A760*	18-8 STAINLESS STEEL WASHER	92141A031*	3
28	92865A843*	MEDIUM-STRENGTH GRADE 5 STEEL HEX HEAD SCREW	92865A843*	4
29	98023A036*	ZINC YELLOW-CHROMATE PLATED GRADE 8 STEEL WASHER	98023A036*	4
30	91102A036*	ZINC-PLATED STEEL SPLIT LOCK WASHER	91102A036*	4
31	97135A429*	HIGH-STRENGTH STEEL NYLON-INSERT LOCKNUT	97135A429*	4
32	91772A537*	PASSIVATED 18-8 STAINLESS STEEL PAN HEAD PHILLIPS SCREW	91772A537*	4
33	96278A511*	18-8 STAINLESS STEEL LOCKNUT WITH EXTERNAL-TOOTH LOCK WASHER	96278A511*	4
34	91247A722*	MEDIUM-STRENGTH GRADE 5 STEEL HEX HEAD SCREW	91247A722*	1
35	92141A033*	18-8 STAINLESS STEEL WASHER	92141A033*	1
36	RR-SW30-MCK	30K REEL ROLLER MOTOR CONVERSION KIT	67055340	1
37	96717A200*	MOTOR SPROCKET ALIGNMENT KEY	96717A200*	1
38	RR-SW30-HCB	HANDHELD CONTROL BOX	67041040	1
39	RR-SW30-ESB	BUTTON, EMERGENCY STOP, CONTROLLER	73610440	1
40	RR-SW30-SCK	SPEED CONTROL KNOB, PENDANT	73621940	1
41	RR-SW30-JBC2	RR-SW30-JBC2 PWR CORD, JNCTN BOX, GEN 2	73649540	1
42	RR-SW30-DRC2	RR-SW30-DRC2 COLLAR, DRIVE ROLLER, GEN 2	73649740	1
43	R-SW30-MMY2	RR-SW30-MMY2 YOKE, MOTOR MOUNT, GEN 2	73649340	1
44	90126A223*	ZINC-PLATED STEEL SAE WASHER, GRADE 8, FOR 1/4" SCREW SIZE, 0.281" ID, 0.625" OD	90126A223*	2
45	92620A537*	ZINC YELLOW-CHROMATE PLATED HEX HEAD SCREW, GRADE 8 STEEL, 1/4"-20 THREAD SIZE, 1/2" LONG	92620A537*	2
46	RR-SW30-BOX2	RR-SW30-BOX2 STORAGE BOX, GEN 2	73649840	1
47	93413A240*	BLACK SUPER-CORROSION-RESISTANT-COATED STEEL WASHER, OVERSIZED, FOR 1/4" SCREW SIZE, 0.281" ID, 1.500" OD	93413A240	1